

## Metal Casting Objective Questions Answers

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### Metal Casting Objective Questions Answers

In slush casting.... A. Consumable patterns are used. B. Plunger is used to force molten metal to fill up cavities. C. Vacuum is applied to facilitate complete filling of casting. D. When a solid shell of sufficient thickness has formed, remaining liquid is poured out. E. Mercury is used for filling the master mould at normal temperature

### Casting objective questions (mcq) and answers ...

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Casting objective questions (mcq) and answers ... The metal is subjected to mechanical working for a. Refining grain size b. Reducing original block into desired shape c. Controlling the direction of flow lines d. All of these 2. The temperature at which the new grains are formed in the metal is called a. Lower critical temperature b. Upper critical temperature c. Eutectic temperature

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Casting Processes - Mechanical Engineering (MCQ) questions and answers Home >> Category >> Mechanical Engineering (MCQ) questions and answers >> Casting Processes 1) The ability of the moulding sand to withstand the heat of melt without showing any sign of softening is called as

### Casting Processes - Interview questions and answers ...

Theory of Metal Cutting - Mechanical Engineering (MCQ) questions and answers Home >> Category >> Mechanical Engineering (MCQ) questions and answers >> Theory of Metal Cutting 1) Calculate the power required for machining of a workpiece on lathe having efficiency of 85% on full load, when tangential force required is 1200 N and cutting speed 195 ...

### Theory of Metal Cutting - Interview questions and answers ...

14. The primary purpose of a sprue in a casting mould is to (A) Feed the casting at a rate consistent with the rate of solidification (B) Act as a reservoir for molten metal (C) Feed molten metal from the pouring basin to the gate (D) Help feed the casting until all solidification takes place

### Manufacturing Engineering objective Questions with Answers ...

The Following Section consists Multiple Choice Questions on Workshop Technology. Take the Quiz and improve your overall General Knowledge.

### Multiple Choice Questions on Workshop Technology ...

This objective Question Bank on Casting Processes are taken from Virender Narula book. ... Shrinkage in Metal Casting with GATE Previous Year ... (CASTING PROCESS ) objective questions and Answers ...

### Objective Question Bank on Casting Processes

Answers to multiple-choice questions are available to students at the end of each labeled section. Casting is a process in which molten metal flows into a mold where it solidifies in the shape of the mold cavity; the term casting also applies to the part that is made by this process: (a) True or (b) false? 2 Casting is only suited to ferrous metals such as cast iron: (a) True or (b) false?

### Solved: Answers To Multiple-choice Questions Are Available ...

Estimating and Costing Objective Questions and Answers - Set 01 Practice Test: Question Set - 01 1. The rate of payment is made for 100 cu m (per % cu m) in case of (A) Earth work in excavation (B...

### Objective Practice Test on Workshop Technology ...

The preparation of molten metal for casting is referred to simply as melting. The molten metal is transferred to the pouring area where the moulds are filled. Cleaning Cleaning involves removal of sand, scale, and excess metal from the casting. Burned-on sand and scale are removed to improved the surface appearance of the casting.

### Metal casting processes - Indian Institute of Technology ...

Engineering Materials Multiple choice Questions :- 1. Ductility of a material can be defined as (a) ability to undergo large permanent deformations in compression (b) ability to recover its original form (c) ability to undergo large permanent deformations in tension (d) all of the above (e) none of the above. Ans: c. 2.

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Multiple Choice Questions Download Question Papers. Free Online Exams(CBT) Department of Mechanical Engineering ... It is the operation of cutting a sheet metal in a straight line along the length: Option-1 : Notching ... Option-3 : pillar press: Option-4 : bed press: Question 59 : It is the operation of cutting a sheet metal through part of it ...

### MP 111 Objective Questions | MP 111 Multiple Choice ...

mechanical engineering questions and answers. 1. In A Certain Casting Process For Manufacturing Jet Engine Turbine Blades, The Objective ... Question: 1. In A Certain Casting Process For Manufacturing Jet Engine Turbine Blades, The Objective Of The Experiment Is To Determine The Most Important Interaction Effects (if There Are Any) That Affect The Part Shrinkage.