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### Where's My Machine Manual? | Okuma

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DMitchell, I'll try and help you out the best I can, it's been a while since I had the Okuma manuals out to study the G-Code so here goes. In the G81 command you are defining the geometry of your bore along the Zaxis of the machine, the G0 X Z after the G81 is the starting point of the bore you are trying to cut so if you have this as a negative Z value as you do in your code when you are ...

### Okuma Lathe Programming - Practical Machinist

Gosiger applications engineers created two videos that take you through the process of moving and copying part programs on the Okuma OSP-P200 and -P300 controls, and transferring programs from a remote PC to the OSP controls using a shared folder that eliminates the need for a USB drive or RS232 wired connection.

### How To Easily Transfer Programs To Okuma's OSP Controls

I want to get up to speed with okuma programming (not fanuc) on a pc. Can you recommend a simulator that will be the same as an OSP7000 lathe? Something free would be great. I see Okuma seems to be partnered with 'Predator'. I am guessing there software wont be cheap. Regards, Iain.

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