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with torque setting values throughout each chapter, this is the ...

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## **Yanmar 3QM - Marine Diesel Parts**

(b)=3qm30 (a)=2qm20 ref. lev. parts  
no. description ----- q'ty ----- i r (a) (b) (c)  
(d) (e) (f) 1 1 724465-01561 block assy,

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cylinder 1 1 2 2 721370-01560 block  
assy, cylinder 1 1 5 2 23897-020002  
plug pf1/4,hex. 1 1 1 1 5-1 2  
124160-01910 plug pt1/4 1 1 n  
(a=\*1976.11) (c=\*1976.11) 6 2  
23414-120000 gasket 12, round 1 1 1 1

**Spare parts catalog- Yanmar  
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Yanmar 2QM15 Marine Diesel Engine Service Repair Manual. Yanmar 2QM20, 2QM20H, 3QM30, 3QM30H Marine Diesel Engine Service Repair Manual. YANMAR 6LP-DTE, 6LP-DTZE, 6LP-DTZE1, 6LPA-DTP, 6LPA-DTZP, 6LP-STE, 6LP-STZE, 6LP-STZE1, 6LPA-STP, 6LPA-STZP MARINE DIESEL ENGINE SERVICE REPAIR

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I had this service manual in my Morgan

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files, which does say to use engine oil. In NE I tend to use Rotella 15-40 in diesel engines as it is heavy duty diesel oil covering a broad range of conditions and is relatively inexpensive. But for trannies, 30W probably is better up here, maybe 40W down south.

### **Correct Transmission fluid/oil for**

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## **Kanzaki KH18 on Yanmar ...**

Engine Yanmar 3JH4E Service Manual.  
Marine diesel engine (214 pages) Engine  
Yanmar 3JH4E Service Manual (350  
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Manual ... Page 1 78-124790-2E

### OPERATION MANUAL

2QM20,3QM30(F)(Y) This manual is also  
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## **Yanmar 2GMF Parts**



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2QM20/3QM30 PERFORMANCE CURVES .  
DESIGN FEATURES Cylinder block Cast  
iron. Incorporated water jacket and  
crankcase in one block. Cylinder liner  
Special cast iron. Wet type. Separated  
from cylinder block. Cylinder head ...  
Cable: YANMAR TOKYO Telex.  
0222-2310, 0222-4733 .

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This Workshop Service Repair manual PDF download for the 2QM20(H) & 3QM30(H) Yanmar Marine Diesel Engine has been prepared as an aid to improve the quality of repairs by giving the

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serviceman an accurate understanding of the product and by showing him the correct way to perform repairs and make judgements.

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Any appearance of the Yanmar name,  
Yanmar logo, or Yanmar part numbers

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3QM30(H) Marine Diesel Engine. It contains service, repair procedures,...

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PYI PART # 1GM Front 128170-08350 /  
Rear 128170-08340 Both 800-037Y 2GM  
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12810-08340 Both 800-037Y 3YM Both  
124772-08341 Both 800-037Y 3HM Both  
124772-08341 Both 800-037Y 2QM15  
Both 124772-08341 Both 800-037Y  
2QM20 Both 124772-08341 Both  
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elbow #721370-13200 &  
#721390-13200 & 121370-55601 Used



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with Manifold Assembly #724772-13500  
&721370-13500 Used with engines:  
2QM,2QM15, 2QM20, 3QM, 3QM30 &  
Others

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